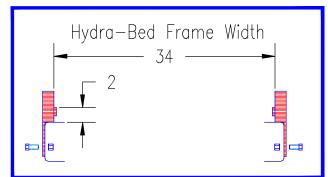
ITEAA	1						-	DEV/ICIONIC	1	
ITEM NO.	PART NUMBER	DESCRIPTION		DRAWING #	QTY.	-	REV.	REVISIONS DESCRIPTION	DATE	APPROVED
1	BO-5/8x1-3/4 FLHCS	BOLT 5/8 x 1-3/4" FLANGED		STOCK	6		Α	REV. TO NEW STANDARD PRINT FROM 10-1816	1/21/2013	
2	BO-5/8 HNN	LOCK NUT 5/8		STOCK	6			TROM 10-1010		
3	FI .25 X 4 L 6.625	LENGTH: 6-5/8"		STOCK	4					
4	FP-CLL2-1	FRONT CROSS MEMBER SUPPORT, CLL-2		90-1802-21	1					
5	FP-CLL2-7	LEVEL LOCK, FRONT REINFORCING PLATE		90-2805	2					
6	FP-CLL2- REAR DS	CLL-2 LEVEL LOK REAR DRIVER SIDE		90-1802-28	1			~		
7	FP-CLL2- REAR PS	CLL-2 LEVEL LOK REAR PASSENGER SIDE		90-1802-29	1					
8	FP-LL STRAP 10.1875	LEVEL LOK MOUNTING STRAP 10-3/16"		90-2821	2					
	34/8"		6	7		8		3 8 1988-2000 CHI 40" or 56" CAE	TO AX	LE
								SINGLE/DUA  FIELD WELL TYP.		 
91/2	2"	103/16"	PROPRIETARY AND CONFILE	TOLERANG FRACTION ANGULAR TWO PLACE THREE		BEND ± L ±010	DRAWN PART # ASM # COMMEI	NAME DATE  HEATH 1/29/2013  LL-CLL-2	P.O. BOX 2 BETHA, KS	66534
	\ \	/ / /	THE INFORMATION CONTAINED DRAWING IS THE SOLE PROPER C INC. ANY REPRODUCTION IN AS A WHOLE WITHOUT THE WRI PERMISSION OF TRIPLE C INC. IS	TY OF TRIPLE MATERIAL MATERIAL ITTEN	T SCALE D	RAWING	CHE'		90-1802 HT: 45.61	REV. A

## GENERAL INSTRUCTIONS AND CAUTIONS

Note: When welding, attach welder ground only to Hydra—Bed, not to truck frame. Use low—hydrogen rod or wire electrode. NEVER weld to the frame of the truck. Correct installation of the Level—Lok system assures Front to Rear and Side to Side leveling as well as Left to Right centering of the Hydra—Bed. Never obstruct factory overload spring mounting locations.

When drilling truck frame, do not damage any part of the braking, fuel or electrical systems.

## VIEW OF REAR LEVEL—LOKS ON TRUCK FRAME

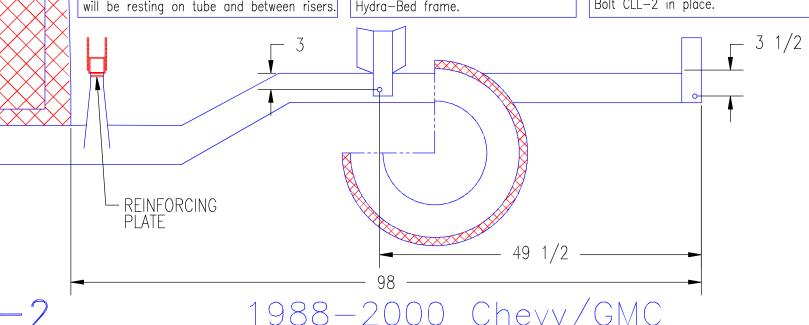


Bolt 2 1/2x2 1/2x54" tube to factory frame risers placing reinforcing plates under risers. Center Hydra—Bed 10" from each end of tube. Weld Hydra—Bed frame to tube risers. Hydra—Bed frame will be resting on tube and between risers.

Attach flat 3/8x3x10 strap to oblong hole in frame approx 49 1/2 from rear of frame. Weld 1/4x4x6 plates between strap and Hydra—Bed frame.

Locate rear CLL-2 over 1/2" pilot hole approx 1 1/4" from rear of frame. Drill hole to 5/8".

Bolt CLL-2 in place.



CLL-2

1988-2000 Chevy/GMC 56" Cab to Axle Single/Dual Wheel

05/30/01